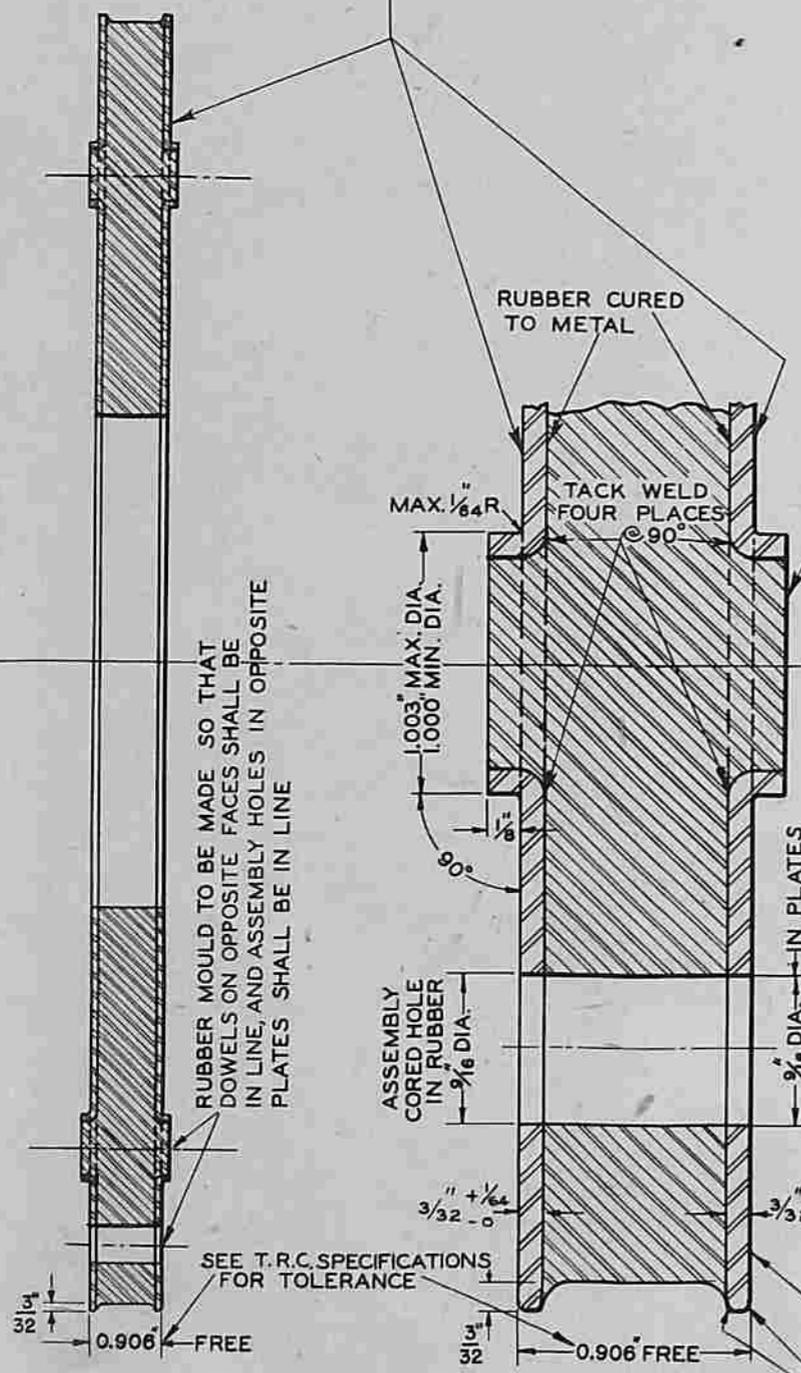
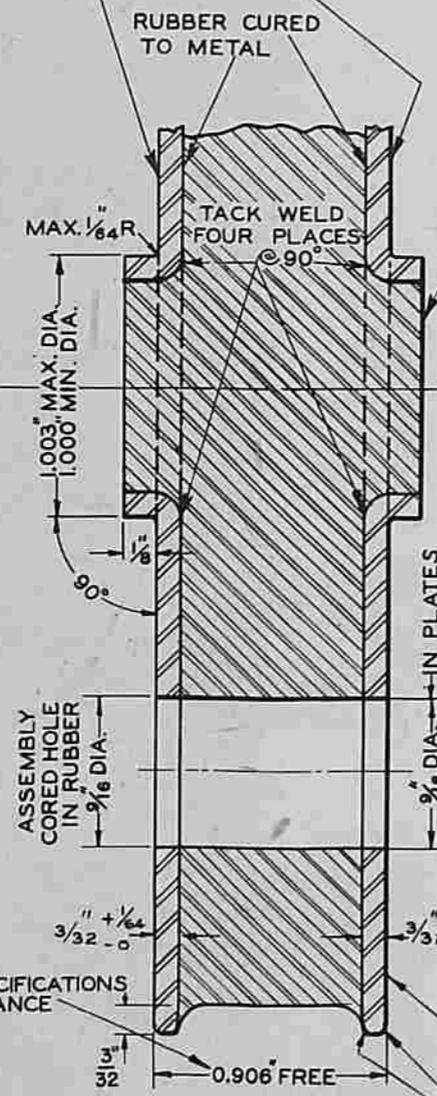


PLATE $\frac{3}{32}$ " THICK X 20" DIA. $\pm \frac{1}{64}$ " S.A.E. 1020 STEEL
 STOCK SUITABLE FOR COLD FORMING. PLATE
 HARDNESS NOT TO BE OVER ROCKWELL B-65



RUBBER MOULD TO BE MADE SO THAT
 DOWELS ON OPPOSITE FACES SHALL BE
 IN LINE, AND ASSEMBLY HOLES IN OPPOSITE
 PLATES SHALL BE IN LINE



ENLARGED SECTION ON 4 OF
 DOWEL AND ASSEMBLY HOLE

SECTION "A-A"

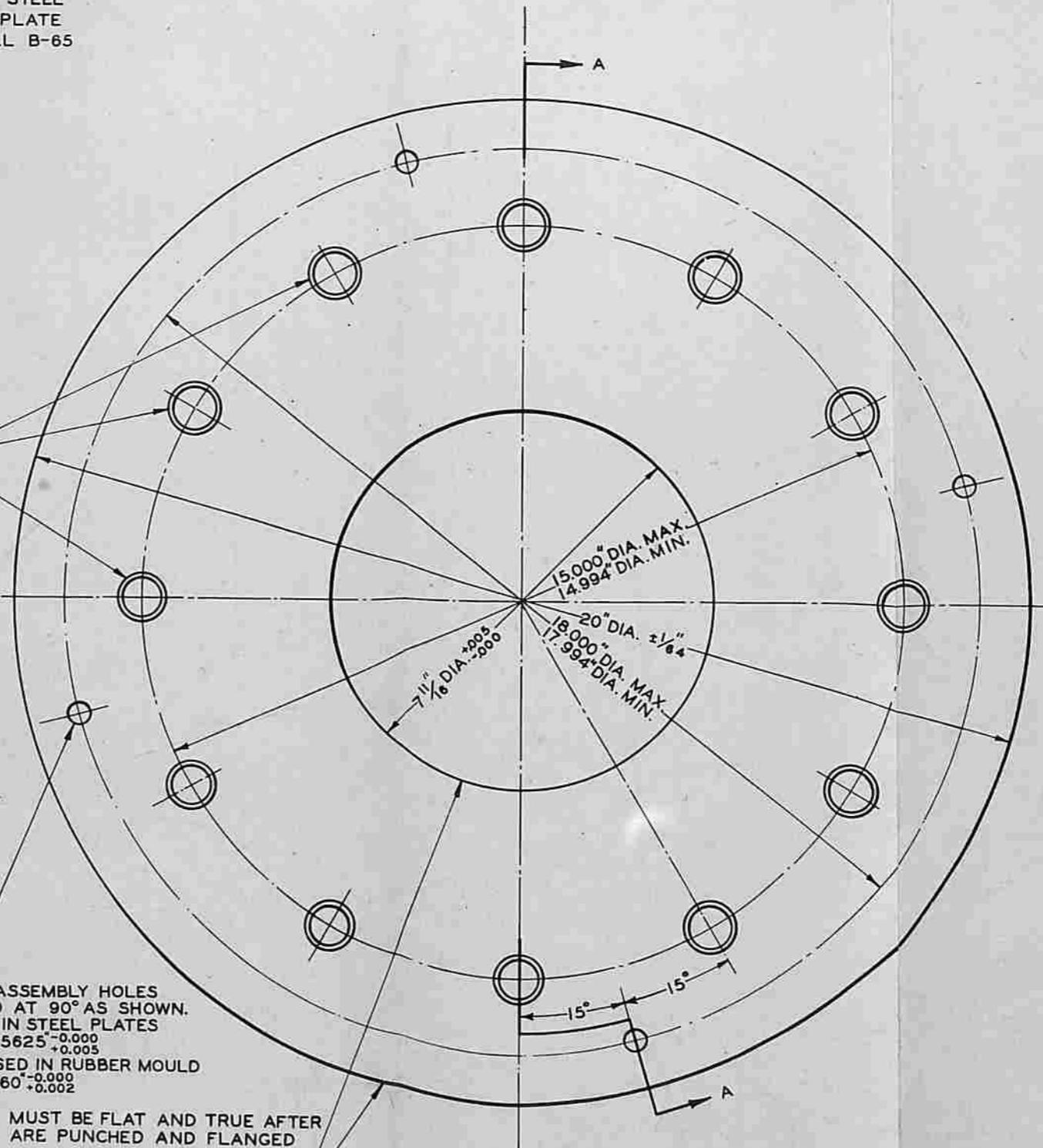
12 FLANGED HOLES EQUALLY
 SPACED ± 0.0015 " ON CHORD

NOTE: BREAK OFF ALL EDGES OF
 DRILLED HOLES, DO NOT ENTER
 MORE THAN $\frac{1}{64}$ "

FOUR ASSEMBLY HOLES
 SPACED AT 90° AS SHOWN.
 HOLES IN STEEL PLATES
 ARE $0.5625^{+0.000}_{+0.005}$
 PIN USED IN RUBBER MOULD
 IS $0.560^{+0.000}_{+0.002}$

PLATE MUST BE FLAT AND TRUE AFTER
 HOLES ARE PUNCHED AND FLANGED

NOTE: BREAK OFF EDGES THUS
 BOTH SIDES OUTSIDE AND INSIDE DIA.



SECTION "A-A"

RUBBER SANDWICH FOR WHEEL D-1	
TRANSIT RESEARCH CORP 292 MADISON AVE. NEW YORK, N.Y.	
USE DIMENSIONS ONLY	DI-1a2